

• **Work Order ID 96380**

Friday, January 25, 2013 4:07:23 PM

96380

Page 1

Item ID: D3183-9

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Cap

Stop

NS2

Start Date: 1/25/2013 **Start Qty:** 10.00

10

Cust Item ID:

Required Date: 1/28/2013 **Req'd Qty:** 10.00

10

Customer:

Reference:

Approvals: Process Plan: *MK*

Date: 1/25 Tooling:

Date:

Run Start

NR1

QC:

Date: SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3183	Rev C1
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100	0.00
100	Hardinge CNC LATHE SMALL
Hardinge	Memo
Hardinge CNC Lathe Small	Turn D3183-9 Cap as per Folio FA388Deburr

1/13-01-28 51 0

110	0.00
110	QC2- Inspect parts off machine FAI/FAIB
QC	Memo
Quality Control	

1/13-01-28 51 0

120	0.00
120	QC8- Inspect parts - second check
QC	Memo
Quality Control	

1/13-01-28 51 4

*UAS
04
3-89*

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Item ID: D3183-9

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Cap

Stop

NS2

Start Date: 1/25/2013 Start Qty: 10.00

10

Cust Item ID:

Required Date: 1/28/2013 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

130

Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

13/1/2013 51

Memo

80235

0.00

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

13/1/2013 50

Memo

0.00

13/1/2013 50

Picklist Print

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Page 1

Work Order ID: 96380

Parent Item: D3183-9

Parent Item Name: Cap

Start Date: 1/25/2013

Required Date: 1/28/2013

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP A 06.05.03 New issue KJ

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MDELRI1R1.000

Delrin Round Bar 1"

Purchased

No

100

f

23.8908

0.0333

0.3505263
1.948

13-01-28

Location	Loc Qty	Loc Code
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MAT018

23.8908

117985

0.814

118392

12.5524

122582

10.5244

1.948

DART AEROSPACE LTD	Work Order:	96280
Description: Cap	Part Number:	D3183-9
Inspection Dwg: D3183	Rev: C1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

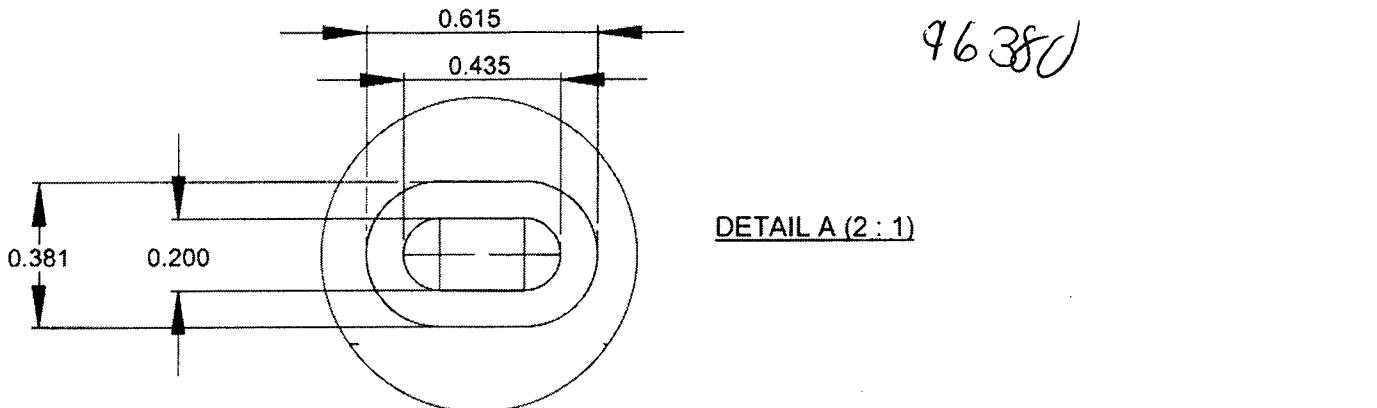
DAS

Measured by:	<i>SL</i>	Audited by:	<i>9-28</i>	Prototype Approval:	N/A
Date:	13-01-28	Date:	<i>13.1.28</i>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue (P/O D3183-045)	KJ/RF	
B	06.03.09	Dimension Ø0.830 was Ø0.850	KJ/JLM	<i>[Signature]</i>



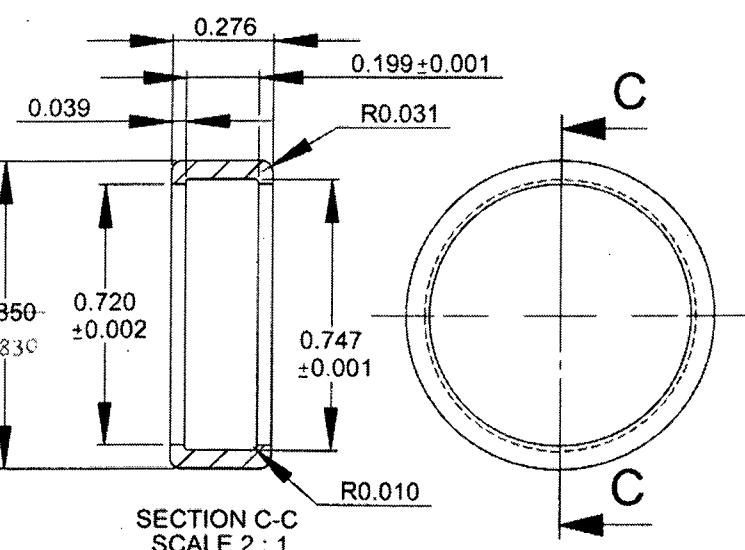
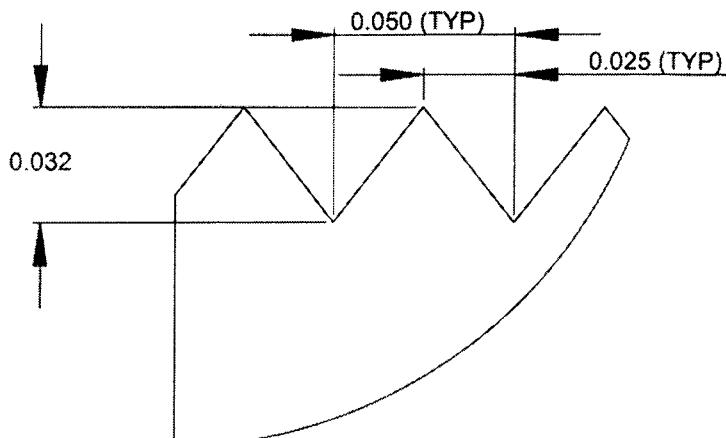
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
DATE	04.02.17	D3183	SHEET 4 OF 4



RELEASED
04.03.01

DEO ATTACHED

DETAIL B (20 : 1)



D3183-9 CAP

- 1) MATERIAL: DELRIN ROD, Ø1.00
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

D3183-045 BEARING ASSEMBLY

- 1) ASSEMBLE D3183-5 BEARING AND
D3183-9 CAP

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